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Compactor Safety Checklist

The following is a SAFETY CHECKLIST for the purpose of keeping the Compactor in a Safe Operating Condition.

A. Check that all signs and warnings are in place and in good condition:

	All access pannels must have a warning sign:	"CAUTION - DO NOT REMOVE ACCESS COVER EXCEPT FOR SERVICING. TURN CONTROL PANEL KEYSWITCH TO 'OFF' POSITION & REMOVE KEY"
	All electrical devices such as contol cabinet, motor, etc., where voltage exceeds 120V must have warning:	"DANGER - HIGH VOLTAGE"
_____	Near any opening where a person can enter or reach into:	"CAUTION - KEEP OUT"
_____	Inside an area such as a hopper or chute:	"DANGER - DO NOT ENTER"
_____	At all security doors:	"CAUTION - CLOSE SECURITY DOOR"
_____	At all openings for feeding material:	"CAUTION - DO NOT OPERATRE COMPACTOR WHILE FEEDING"

B. Check the following control functions for proper operation:

_____ On/Off Keyswitch

_____ For/Rev. Pushbutton Selector Switch

_____ Stop Button

_____ Man/Auto Selector Switch

_____ Cycle Start Button

_____ Full Light

Other: _____

C. Security Door at Chute:

If compactor has a chute, the feeding opening must have a security door interlocked to stop operation of the compactor when the security door is open.

_____ Chute has a security door

_____ Security door has electrical interlock

_____ Chute door is a walk up style

_____ Security door has mechanical interlock

D Overall Safety Requirements and Physical Appearance

Mainline disconnect switch must be located so that it can be seen from the compaction end of the compactor.

Direct feeding compactor where the loading height is less that 42 inchest must have:

(a) Deadman controls, with the control panel located in such a way that the operator cannot reach the loading zone pinchpoint area.

(b) The installation of a point-of-operation guard that shall: prevent entry of hands, fingers, or any part of the body into the point of operationl; in itself, creat no pinch point between the guard and moving stationary compactor parts; offer maximum visibility of the point of operation consistent with other requirments; be interlocked in such a manner that the stationary compactor cannot be operated if the point of operation guard is removed; and be easily accessible for inspection and maintance.

_____ Compactor complies with above.

Direct feed compactors having automatic cycling, must have an access cover to close off the opening, interlocked so that when the cover starts to open, the automatic cycling mode will not function

E. Clean up area around compactor

_____ Pad Size & Condition

_____ Voltage

_____ Hinge Size

_____ Thru wall kit condition

_____ Cylinder & Pin Size

_____ Clean up of area is necessary

_____ Condition of Chute

_____ Condition of Hoses, especially by ground

_____ Condition of Compactor, i.e. rust & paint

Serial No.: _____

Serviceman's Signature: _____

Model No.: _____

Customer's Signature: _____

Manuf.:

Date: ___/___/_____