

Baler Safety Checklist

The following is a SAFETY CHECKLIST for the purpose of keeping the Baler in a Safe Operating Condition.

A. Check that all signs and warnings are in place and in good condition:

- ____ Name Plates and all Decals installed
- ____ Signs missing:
 - A. ____ WARNING: No one under 18 is permitted to operate this machine.
 - B. ____ CAUTION: Stand clear while bale is ejecting
 - C. ____ OPERATING INSTRUCTIONS
 - D. ____ DANGER - HIGH VOLTAGE
 - E. ____ CAUTION: CLOSE GATE
 - F. ____ CAUTION: KEEP CLEAR
 - G. ____ WATCH FINGERS
 - H. ____ DO NOT CLIMB

B. Check the following control functions:

- ____ On/Off Keyswitch
- ____ Man/Auto Selector Switch
- ____ Up/Down Pushbutton Selector Switch
- ____ Start Button
- ____ Emergency Stop Button
- ____ Full Light

Others: _____

Check Door Safety - with main door open machine should not operate in auto. _____

Check all wiring for frayed or loose connections _____

Check condition of expanded metal on gate _____

Check entire structural, including ram - for welding and structural failure _____

Check ejector chains or cables for bent or broken parts _____

Hinge Side _____ Cylinder Size _____

Voltage _____ PIN Size _____

Serial No.: _____

Model No.: _____

Manuf.: _____

C. Check Operation of Baler

Manual Pull Down Gates & Auto Gates

- ____ Press all buttons with gate up (no motion should occur)
- ____ Pull Gate down and check the following:
 - ____ Set Auto/Man Switch at Man/Main door open
 - ____ Set Up/Down Switch at Down
 - ____ Press Down Button
 - ____ Ram Travels Down
 - ____ Hold Down Button until Cylinder "bottoms". Continue to press down button until motor and pump stop. _____
 - ____ Run unit up and down several times. Note any unusual occurrences.
 - ____ During down time travel lift gate up while continuing to hold the down button. Ram and motor should stop.
 - ____ Run Ram to Up position. Ram and Pump should stop at the top.
 - ____ Set Auto/Man Switch at Auto/Main door closed.
 - ____ Press Start Button/or Down Selector.
 - ____ Ram lowers automatically, reverses at bottom of stroke, then rises and automatically stops at the top of the stroke unless equipped with interlock boxes.
 - ____ Check gate safety. Start Machine and during down travel lift gate. Ram should stop.
 - ____ Check Push/Pull Gate Up & Down to check for gate movement.

Serviceman's Signature: _____

Customer's Signature: _____

Date: ____/____/____