Compactor Safety Checklist

The following is a SAFETY CHECKLIST for the purpose of keeping the Compactor in a Safe Operating Condition.

A. Check that all signs and warnings are in place and in good condition:

- All access pannels must have a warning sign: "CAUTION - DO NOT REMOVE ACCESS COVER EXCEPT FOR SERVICING. TURN CONTROL PANEL KEYSWITCH TO 'OFF' POSITION & REMOVE KEY"
- All electrical devices such as control cabinet, motor, etc., where voltage exceeds 120V must have warning:
  - Near any opening where a person can enter or reach into: "CAUTION - KEEP OUT"
  - Inside an area such as a hopper or chute: "DANGER - DO NOT ENTER"
  - At all security doors: "CAUTION - CLOSE SECURITY DOOR"
  - At all openings for feeding material: "CAUTION - DO NOT OPERATE COMPACTOR WHILE FEEDING"

B. Check the following control functions for proper operation:

- On/Off Keyswitch
- Man/Auto Selector Switch
- For/Rev. Pushbutton Selector Switch
- Cycle Start Button
- Stop Button
- Full Light

Other: ____________________________________________

C. Security Door at Chute:

- Chute has a security door
- Chute door is a walk up style
- Security door has electrical interlock
- Security door has mechanical interlock

D Overall Safety Requirements and Physical Appearance

- Mainline disconnect switch must be located so that it can be seen from the compaction end of the compactor.
- Direct feeding compactor where the loading height is less than 42 inches must have:
  a. Deadman controls, with the control panel located in such a way that the operator cannot reach the loading zone pinchpoint area.
  b. The installation of a point-of-operation guard that shall: prevent entry of hands, fingers, or any part of the body into the point of operation; in itself, create no pinch point between the guard and moving stationary compactor parts; offer maximum visibility of the point of operation consistent with other requirements; be interlocked in such a manner that the stationary compactor cannot be operated if the point of operation guard is removed; and be easily accessible for inspection and maintenance.

- Compactor complies with above.

- Direct feed compactors having automatic cycling, must have an access cover to close off the opening, interlocked so that when the cover starts to open, the automatic cycling mode will not function.

E. Clean up area around compactor

- Pad Size & Condition
- Voltage
- Hinge Size
- Thru wall kit condition
- Clean up of area is necessary
- Condition of Hoses, especially by ground
- Condition of Chute
- Condition of Compactor, i.e. rust & paint

Serial No.: _______________________________ Serviceman's Signature: _______________________________
Model No.: _______________________________ Customer's Signature: _______________________________
Manuf.: _______________________________ Date: __/__/______

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